

DLF-1100 Unpacking and Setup Guide

Please keep all packaging!

To unpack the DLF-1100, you will need:

- Scissors or knife
- ½" wrench
- Level
- Minimum of 3 people for lifting
- Stable stand or table that can support over 200 pounds of weight

Unboxing

1.1 Cut the straps holding the outer box to the pallet

1.2 Remove the outer box from the pallet

1.2.1 The shrink wrap on the box does not need to be removed

1.3 Cut the three straps securing the stand box to the DLF-1100

1.4 Remove the plastic bag and foam padding

1.5 Remove the accessory box from under the output mandrel

1.5.1 You will need some of the tools in the accessory box to complete the setup

1.6 Using the ½" wrench to hold the bolt heads (underneath the pallet), remove the four wing nuts holding the U-bars to the pallet

1.6.1 Please save the pallet, bolts, wing nuts, and washers



Setup without Stand

1.7 Carefully lift the DLF-1100 onto the prepared surface

1.7.1 Lift with a minimum of three people, please!

1.8 Position the DLF-1100 so that you can access the front two hex bolts holding the U-bars to the base of the DLF-1100

1.8.1 If overhanging the edge of a table, only overhang enough to access the hex bolts

1.9 Remove the two front hex bolts using the 4mm hex wrench included in the accessory box

1.10 Screw two of the feet into the front outer mounting holes

1.10.1 The feet are shipped in the Stand box

1.10.2 For ease in removing the U-bars, make sure the height of the feet are higher than the height of the U-bars

1.11 Lift the front of the DLF-1100 and slide back so the rear two hex bolts are accessible

1.12 Remove the rear two hex bolts using the 4mm hex wrench

1.13 Screw the remaining two of the feet into the rear outer mounting holes

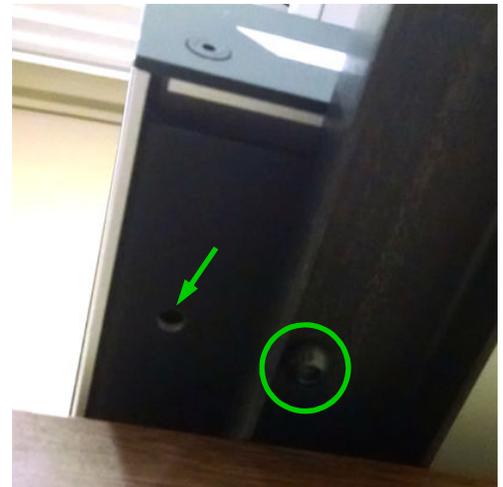
1.14 Position the DLF-1100 so all four feet are on the surface and remove the U-bars

1.14.1 If the feet are high enough, the U-bars will slide out easily

1.14.2 Please save the U-bars!

1.15 Carefully lower the feet and level the DLF-1100

1.15.1 Keep the feet far enough out for fingers to safely lift the DLF-1100



Setup with Stand

1.7 Assemble the Stand

1.7.1 The shelf of the stand will be near the top when the stand is assembled

1.8 Carefully lift the DLF-1100 onto a stable, raised surface

1.8.1 Do not place it on the stand yet – the U-bars will damage it

1.8.2 Lift with a minimum of three people, please!

1.9 Position the DLF-1100 so that you can access the front two hex bolts holding the U-bars to the base of the DLF-1100

1.9.1 If overhanging the edge of a table, only overhang enough to access the hex bolts

1.10 Remove the two front hex bolts using the 4mm hex wrench included in the accessory box

1.11 Position the DLF-1100 so the rear two hex bolts are accessible

1.12 Remove the rear two hex bolts using the 4mm hex wrench

1.13 Position the DLF-1100 onto the stand, aligning the holes in the top of the stand with the mounting holes for the feet

1.13.1 Lift with a minimum of three people, please!

1.13.2 Please save the U-bars!

1.14 Thread the feet through the holes in the stand and screw the feet into the DLF-1100 to secure the cutter to the stand

1.15 Tighten all four feet as much as possible to ensure the DLF-1100 is securely on the stand

1.16 Verify the DLF-1100 is level

