AFINIA 3D H800

NOTE: Before you can use the printer, you must read the Quick Start Guide and User Manual

BUTTON FUNCTIONS

STATUS DISPLAY

AFINIA	Yellow Pulsing:	Printer switched on waiting to be initialized
AFINIA	Green Pulsing:	Printer initialized waiting for job
AFINIA	Blue Letter Rotation:	Fast - Print job spooling Slow - Printing
AFINIA	Blue Pulsing:	Printing Paused

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Red Pulsing: Error

Single letter remains on: *For further explanation check the manual*

- SD CARD ERROR
- PLATFORM TEMPERATURE ERROR
- PRINT HEAD TEMPERATURE ERROR
- MOTION SYSTEM ERROR
- PRINT HEAD ERROR

Table pre-heating progress or print progress during printing

SUPPORT

If you encounter any issues, have any questions, feature requests, or feedback for our support team, please contact your local reseller.

Email Support
support@afinia.com

Software, FAQs & updates
www.afinia.com/support

Phone Support
USA (952) 279-2643 (M-F 8-5 CT)
UK +44 (0)845 230 7800
Japan 03-3561-2266

AFINIA 3D

PRINTER MAINTENANCE

Lubricate the rails that form the print head gantry system every 4-6 months or as needed. Refer to the User's Manual for details.

Replace the HEPA filter after 300 hours of use or every 6 months, whichever happens first. The filter is inside the round filter cover with the white trim located to the left of the platform . Refer to the User's Manual for details.

CHANGE FILAMENT DURING PRINTING

1. Pause Printing — DOUBLE PRESS
2. Withdraw filament — DOUBLE PRESS
3. Remove filament — When printer beeps remove old filament and insert new filament
4. Extrude filament — LONG PRESS
5. Resume Printing — DOUBLE PRESS

WARNINGS

Warning Hot Surfaces! Never touch the print head or print bed during operation. The unit may be too hot to handle which could result in burns or other personal injury. Always use protection when handling the heated print bed or print head.

Warning! Never attempt to remove the nozzle from the print head without first doing a "Withdraw". The nozzle temperature must be above 230c before attempting to remove it. **Always** ensure the "drive cog" is clean before suspecting the nozzle is blocked.

Warning! Turn off the printer and unplug the power before performing any service on the printer such as removing parts, cables or covers. Contact Technical Support for instructions.

Warning! Always have adult supervision when children are are present. Small printed parts may be choking hazards -- please keep small parts from children.

Warning! Tools and parts should be stored at a suitable height away from small children. Tools should be used in conjunction with safety gloves and glasses.

Warning! Make sure to tie back loose clothing and long hair while the printer is in operation.